		Rece	iving Rep	ort		
	Date: 9/2/35		Batc	h No: <u>M</u> 1	10968	
· S	Supplier: Mamor	_	Dart	P/O:	141	
Packing Slip: Yes No Release Note Attached: Yes No						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M606/	16/0000005	رري	· 0	O.	يابدو	
		·	Y /			
			4.			
		Initials	of receiver (if shipment (OK) Level	12/
Production/Ad Date Received/Cos Initial	<i>9/02/27</i>			:	Location	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Dart Aerospace Ltd

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

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1.	\cdot	,,			9	9	ľ

Date Page
Mar 6, 2009 1

Receipt Number
RCP00010413

Disec	haea	Erom

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	•		VC-MAR001	PO00008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
-	M6061T6T1000W0	6061T6 RD TUBE 1.00 x AS ABOVE	204.0000	f	3.300000	673.20	Mar 06, 2009
		B/N111029					
		1.					
				REFERF	NCE ONL	,	
					NOL ONL	I	
				,			

Comments:	_		 	

Dart Aerospace Ltd

Receiving Slip

Date -	Page
Feb 27, 2009	Ĭ

Receipt Number RCP00010347

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

Purchase From:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W049	304 RD Tube .500 x .049	100.0000	f	1.980000	198.00	Feb 27, 2009
		MUST 2B FINISH MATERIAL: AISI 304 TUBING B/N110968					
	M6061T6T0375W0	6061-T6 RD Tube .375 x. QQ-A-200/8 OR QQ-A WW-T-700/6 OR AMS	\-225/8 \$ 4080 OR 408	2 OR	1.900000	205.20	Feb 27, 2009
		MATERIAL: 6061-T6 B/N110968	OR 6061-T62	TUBING	PER		
			REFER	ENCE O	ILY		
		į					



Purchase Order

Date Feb 20, 2009 Page

Purchase Order Number PO00008241

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577 Fax: (613)632-1053

Vendor Address:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada Phone

(800) 361-8142 (450) 641-4357 Fax

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	DO Dete	Γ=			
Production of the second secon		The second secon	Feb 20, 2009			Expected Arrival	ĺ
		1.0.1	1 60 20, 2009	NOU	Epic Express	Feb 25, 2009	

	Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UO	M Extended	l Price
	V 100.0000	M304TR0500W049 Con	304 RD Tube .500 x .049 ments: MATERIAL: AISI 30	25/02/2009	No MLES	1.980000 ROUND TUBING	f		198.00
	V 108.0000	M6061T6T0375W058	MUST 2B FINISH 6061-T6 RD Tube .375 x. Iments: MATERIAL: 6061-T6	OR 6061-T6	2 TUBII		f		205.20
	200.0000	M6061T6T1000W065	WW-T-700/6 OR AN QQ-A-200/8 OR QQ 6061T6 RD TUBE 1.00 x .	-A-225/8					
		Com	ments: AS ABOVE	05/03/2009	No	3.300000	f		660.00
	·		·						
			MATERIAL	CERTIFICA	TION				
			REQ'D UF	ON DELIVE	:HY				
_	Comments:		TouCo						
			Tax Summary: GST GSTME GSTND	- 53 0 0	.16 .00 .00	ess: included tax			0.00
	s		Entered By:	CLAVOIE	S	Subtotal otal tax		1,06	
			Approved By:		İ	otal purchase ore	der in	1,116	5.36

1 8

Dart Aerospace Ltd

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone:

(613) 632-3336 (613) 632-4443 Fax:

Receiving Slip

Date Feb 27, 2009 Page Receipt Number RCP00010347

Р	urc	ha	Se	F	m	n

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	P000008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W049	304 RD Tube .500 x .04	100.0000	f	1.980000		Feb 27, 2009
		MUST 2B FINISH MATERIAL: AISI 30 ² TUBING	/316 SS SEA	MLESS RC	UND		
	M6061T6T0375W0	B/N110968 6061-T6 RD Tube .375 x	108.0000	f	1.900000	205.20	Feb 27, 2009
		QQ-A-200/8 OR QQ-A WW-T-700/6 OR AMS MATERIAL: 6061-T6 B/N110968	4080 OR 408	2 OR TUBING	PER	·	
		·		·			

Comments:

Marmon/Keystone Canada Inc. Specialty Steels

PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order: 1073821 Date.: 02/24/2009

SOLD TO:

DART ÄEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SH. EP.	IP VIA IC	F.O.B. BOUCHERVILLE	SALESPER G. Duluc		OUR ORDER NO.
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
	emperature de la companya de la comp	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	Life divines to a distance of the contraction of	ANADA SANDA ANTANA MINA (ANT. 1 SANDA 1 S	and of the course the second second second
oa	100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 Y2-2 STS .500 .049 304L Tariff Number: 7304. Cust. part#.: PO/8241	rev:08/08		
02	108 /FT	HT#: YT080079 Total ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608 28.00.90 /2	5 5	100/FT 100/FT	IN
03		Cust. part#.: PO 8241) - HT#: F00001897 Total STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554	9 9	108/FT 108/FT	IN
	600 /FT	STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#:: PO:8251 HT#: 493995 Total	30	600/FT 600/FT	IN
		(29/1/	23		
				• •	A di

No. of Bdls/Pieces

2 / 0

Total Weight....:

3.95

Customers.:



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHI CHIANA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/6/30

CLISTO	MED. N	(A DMON	WEVETONE C	ANTATNATA			· · · · · · · · · · · · · · · · · · ·							
):MN579		/KEYSTONE CA	ANADA IN	iC							O. :2008-5		
			og gaber g		~							008-5-009-		-0
			SS STEEL S										TP304/TP304L	
			H / SOLUTION TR	EATED / PIC	KLED / P	LAIN END/O	D POLISHE	D 320 GRI	T I	HEAT N	O. :YT08	30079	·	69.02.
		NTENTS	`											
ELEMI	ENTS		C	Mı	ı	P	S		Si		Ni	Cr		
SPECIF	ICATIO	N	≤ 0.035	. ≤2.	00	≤0.045	≤ 0.030	<	1.00	8.	0~12.0	18.0~20	0.0	
RESUL	TS (PRO	DUCT)	0.026	1.0	0	0.040	0.002	0	.37		8.11	18.16		
					· · · · · · · · · · · · · · · · · · ·	PHYSICA	L PROP	ERTIES	3			<u> </u>		
I	Dimensio	ns			Weight	0.2%YS	TS	EL	ET A	ARING	EI ATT	ENING	HARDNESS	EDDY
O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	(%) ≥35	7	EST	1	ENING	HRB ≤80	CURRENT TEST (100%)
0.500	0.049	20	08-5-9-5	200	433	280	600	59.0		OK	C	oK .	70	ОК
														·
REMAI		4010/4 <i>0</i> 3	4F 6 4 0 1 0 0 7			1.WE H	EREBY C	ERTIFY	THA	T THE	MATER	IAL DESC	RIBED HERE	N HAS BEEN
			ME SA213-07 ERANCE AS PE	D ACTN A	260.07	TESTED	AND TH	IE TEST	RES	ULTS A	ARE IN	COMPLIA	NCE WITH TH	IE TERMS OF
IN CON	/PLIAN	ESS TOL	CE MR0175-20	K AS IM A 02	1209-07		RCHASE					NICED E	MOEDT DI DI	T. Y. Trampra or Im
			PRACTICE E	V.2		THE WR	ITTEN AT	NE STIA	L OF '	THEC	OMPANY	DUCED, E	ACEPT IN FU	LL, WITHOUT
SOLUT	ION HE	AT TREAT	ΓΜΈΝΤ :1050°C	X 1.5m/m	in		· · · · · · · · · · · · · · · · · · ·							
			PERFORMED			SHANGH	AI CRYST	•	ri er	•		* *	• ,	
			CONTAMINAT	ION				大小	e S. k. s.	بس ا	``e			
		ORIGIN:		.				110		ار المراكب ر	g V	•		:
		K-08-07-	E TO EN 10204/ 16	3.1	·		MA	NAGER	OF Q	UALIT	Y ASSI	URANCE I	DEPARTMENT	

Q.C. Reviewed \$8.08/19/03





CERTIFIED TEST REPORT

http://www.KalserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBE	R:	CUSTOMER PA	ART NUMBER:	PRODUCT DESCRIPTION	l:				
60-34690		AT/.375.05	8/734	Seamless Tube/Pipe					
KAISER ORDER NUMBE	R: LINE ITEM:	S	SHIP DATE:	KAISER LOT NUMBER:	ALLOY: _	TEMPER:			
201301	001	lo lo	04/09/2008	F00001897	6061	T6			
WEIGHT SHIPPED:	QUANTITY:		S/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:			
361.000 LB	445.000	PCS 2	200832			12.000 FT			
SHIP TO:				SOLD TO:					
MARMON/KEYSTONE CORP 0700 MARMON DR IOLINGBROOK, IL 60440 USA				MARMON/KEYSTO 10700 MARMON E BOLINGBROOK, II	R				
	•								

Actual Physical Properties

REFERENCE	DASH#	Sample#	UTS (KSI)	YTS (KSI)	ELONG	HARDNESS	CONSIACS	BEND
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	8i	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi.	Zr	Ea	Tot	
Maximum Minimum R6299	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00		AK	ŅΑ	0.00	0.15 0.00 .02	

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round WW-T-700/6F AMS-4082N ASTM-B210-04

COMPLIES TO DIN EN 10204 JAN 2005

Q. C. REVIEWED

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Raiser's general terms acconditions of sale. Test reports are on file subject to examination.

Page 1 of 1

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

2 11.4. Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

AT . 315.058

Date

:Friday, *20/02/2009 11:23:12 AM

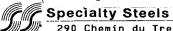
User

•: Chantal Lavoie

AUTO PO REQUIREMENTS LIST

0.0			Qty	Price	Date Requred	1	Make
	93695K88	VU-MCM001	50.00000000	0.2318	27/03/2009	1	N
0.0	AN322A	VU-AIR002	10.00000000	0.0000	27/03/2009	0	N
0.0	AN3C4A	VU-AIR002	300.00000000	0.3000	27/03/2009	1	N
0.0	AN3C5A	VU-MMA001	500.00000000	0.3500	27/03/2009	1	N
0.0	AN511A	VU-AIR002	50.00000000	0.1590	27/03/2009	1	N
0.0	AN8C21A	VU-MMA001	15.00000000	0.0000	27/03/2009	0	N
0.0	AN960C10L	VU-MMA001	195.00000000	0.1000	27/03/2009	1	N
0.0	AN960JD10	VC-AVI001	1000.00000000	0.0000	27/03/2009	0	N
0.0	AN960JD10L	VC-AVI001	5000.00000000	0.0300	27/03/2009	1	N
0.0	СНМ10601	VU-MMA001	50.00000000	0.0000	27/03/2009	0	N
0.0	CP72530	VU-MCM001	20.00000000	0.0000	27/03/2009	0	N
0.0	CR3212404	VC-AVI001	200.00000000	0.7167	27/03/2009	1	N
0.0	CR3523402	VU-MMA001	111.000000000	1.6500	27/03/2009	1	N
0.0	D2438	VC-GFI001	200.00000000	0.0000	27/03/2009	0	N
0.0	D26003120	VC-BON001	141.00000000	0.0000	27/03/2009	0	N
0.0	D26513	VC-AER002	300.00000000	0.0000	27/03/2009	0	N
0.0	D265621	VC-IND004	50.00000000	0.0000	27/03/2009	0	N
0.0	D265633	VC-IND004	50.00000000	0.0000	27/03/2009	0	N
0.0	D32451	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
0.0	D32452	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
0.0	D32453	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
0.0	D32455	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
0.0	D32457	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
0.0	D329710121	VC-AER002	4.00000000	0.0000	27/03/2009	0	N
0.0	D329730350	VC-AER002	4.00000000	0.0000	27/03/2009	0	N
0.0	D36191T1	VU-MCM001	4.00000000	0.0000	27/03/2009	0	N
0.0	D36873P	VC-GLO001	10.00000000	0.0000	27/03/2009	0	N
0.0	D37813	VU-MMA001	3.00000000	0.0000	27/03/2009	0	N
0.0	D6101001	VC-COP001	36.00000000	57.4000	27/03/2009	1	N
0.0	D6101005	VC-COP001	34.00000000	71.0200	27/03/2009	1	N
0.0	D6101007	VC-COP001	79.00000000	115.2100	27/03/2009	1	N
0.0	D6102013	VC-COP001	30.00000000	0.0000	27/03/2009	0	N
0.0	M1018B400X250	VC-CAM002	4.00000000	51.2500	27/03/2009	1	N
0.0	M2024T3S063	VC-CAM002	96.00000000	14.1500	27/03/2009	1	N
0.0	M304B0500X2500	VC-COP001	4.00000000	0.0000	27/03/2009	0	N
0.0	M304TR0500W049	VC-COP001	20.00000000	0.0000	27/03/2009	0	N
0.0	M4130NT0625W18	VC-CAM002	4.00000000	0.0000	27/03/2009	0	N
	'8		I	1			
0.0	M6061T6H0875	VC-CAM002	11.55000000	0.0000	27/03/2009	0	N
0.0	M6061T6R1000	VC-CAM002	20.00000000	3.0500	27/03/2009	1	N
	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	0.0 AN3C5A 0.0 AN511A 0.0 AN8C21A 0.0 AN960C10L 0.0 AN960JD10 0.0 AN960JD10L 0.0 CHM10601 0.0 CP72530 0.0 CR3212404 0.0 CR3523402 0.0 D2438 0.0 D265631 0.0 D265621 0.0 D265621 0.0 D32451 0.0 D32451 0.0 D32452 0.0 D32453 0.0 D32455 0.0 D32457 0.0 D329710121 0.0 D329710121 0.0 D36873P 0.0 D36191T1 0.0 D36873P 0.0 D37813 0.0 D6101001 0.0 D6101005 0.0 D6101007 0.0 D6101007 0.0 D6102013 0.0 M1018B400X250 0.0 M2024T3S063	0.0 AN3C5A VU-MMA001 0.0 AN511A VU-AIR002 0.0 AN8C21A VU-MMA001 0.0 AN960C10L VU-MMA001 0.0 AN960JD10 VC-AVI001 0.0 AN960JD10L VC-AVI001 0.0 CHM10601 VU-MMA001 0.0 CR3212404 VC-AVI001 0.0 CR3523402 VU-MMA001 0.0 D2438 VC-GFI001 0.0 D26513 VC-BON001 0.0 D265621 VC-IND004 0.0 D3265621 VC-IND004 0.0 D32451 VC-IND004 0.0 D32452 VC-IND004 0.0 D32453 VC-IND004 0.0 D32455 VC-IND004 0.0 D329710121 VC-AER002 0.0 D36873P VC-IND004 0.0 D36873P VC-GLO001 0.0 D6101005 VC-COP001 0.0 D6102013 VC-COP001	0.0 AN3C5A VU-MMA001 500.0000000 0.0 AN511A VU-AIR002 50.0000000 0.0 AN8C21A VU-MMA001 15.0000000 0.0 AN960C10L VU-MMA001 195.0000000 0.0 AN960JD10 VC-AVI001 1000.0000000 0.0 AN960JD10L VC-AVI001 500.0000000 0.0 CHM10601 VU-MMA001 50.0000000 0.0 CHM10601 VU-MMA001 20.0000000 0.0 CR3212404 VC-AVI001 200.0000000 0.0 CR3523402 VU-MMA001 111.0000000 0.0 D2638 VC-GFI001 200.0000000 0.0 D26503120 VC-BON001 141.0000000 0.0 D265533 VC-IND004 50.0000000 0.0 D32451 VC-IND004 4.0000000 0.0 D32452 VC-IND004 4.0000000 0.0 D32455 VC-IND004 4.0000000 0.0 D329710121 VC-AER002 4.00000000 <td>0.0 AN3C5A</td> <td>0.0 AN3C5A VU-MMA001 500.0000000 0.3500 27/03/2009 0.0 AN511A VU-AIR002 50.0000000 0.1590 27/03/2009 0.0 AN8C21A VU-MMA001 15.0000000 0.0000 27/03/2009 0.0 AN8C21A VU-MMA001 195.0000000 0.0000 27/03/2009 0.0 AN8C01D VU-MMA001 195.0000000 0.0000 27/03/2009 0.0 ANSC01D VU-MMA001 195.00000000 0.0000 27/03/2009 0.0 ANSC01D VU-MMA001 5000.0000000 0.0000 27/03/2009 0.0 CHM10601 VU-MMA001 500.00000000 0.0000 27/03/2009 0.0 CHM10601 VU-MMA001 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Marmon/Keystone_Canada Inc.



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

QUOTATION

Territory: 16A

Telephone: 613 632 9577

Date:

Quotation number.: 1-505920

2/20/09

Fax....: 613 632 1053

ATTN.: Sold To: CHANTAL LAVOIE

DART AEROSPACE LTD

1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

F.O.B

Salesperson

Your Reference No.

EPIC

BOUCHERVILLE

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing	
Line - 1 100 FT	STAINLESS STEEL SEAMLESS TUBE SA213 A.W. POLISHED STS .500 .049 304L stock	1	1.980/FT	198.00
Line - 2 108 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210, WWT-700/6 ATS .375 .058 D6061	1	1.900/FT	205.20
Line - 3 200 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210, WWT-700/6 ATS 1.000 .065 D6061 We will receive our stock end of next week. N moment	l o stock for	3.300/FT the	660.00
	Energy Surcharge			12.:

All applicable taxes Extra.

Duty

All prices quoted in Canadian Dollars unless otherwise stated.

Total amount..:

1,075.40

Total weight...:

75.9 lbs

Purchase Order

Page Date Feb 20, 2009 Purchase Order Number PQ00008241

Dart Agrospace Ltd 1270 Aberdeen St Hawksbury, Ontario K&A 1K7 Phone: (613)632-9577 (613)632-1053 Fax:

S/0 1073821 Clo 2/24

Vendor Address:
Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Bouchervitle, QC J4B 5X9

Çanada

Phone Fax

(800) 361-8142 (460) 641-4357

Ship To:

Main Finished Goods Location Dark Aerospace Ltd

1270 Aberdeen St

Hawkshury, Ontario K6A 1K7

VC-MARQUI 1768 20, 2008 1400	Reference	Contact	Vendor Number VC-MAR001	PO Deta Feb 20, 2009	Terms N30	Ship Via Epic Express	Expected Arrival Feb 25, 2009	
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Qty. Ordored	item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	MOŲ	Extended Price
100.0000	M304TR0500W049	304 RD Tube .500 x .049 ments: MATERIAL: AISI 30	25/02/2009 1/316 SS SE/	No MLESS	1 980000 ROUND TUBING	f	198.00
108.0000	M6061T6T0375W058 Con	MUST 28 FINISH 6061-T6 RD Tube .375 x. ments: MATERIAL: 6061-T WW-T-700/6 OR A	45 4080 OR	T :"	1.900000 IG PER	f	205.20
200.0000	M6061 T \$T1000W055 Çoi	QQ-A-200/8 OR QC 6061T6 RD TUBE 1.00 × ments: AS ABOVE		No	3.300000	f	660.00
Los	his rest w	ik.					
		MATERIA	L CERTIFIC UPON DELL'	ATION VERY		Than	Ks,
		NEGO		<u> </u>	Ť	Shir	Pani
							2/23.
Comments:		Tax Summary: GST GSTME GSTND	<u> </u>	53.16 0,00 0.00	Less: included tax Subtotal		0.00 1,063.20
		Entered By: 🔾	CLAVO	IE	Total tax	order in	53.16
		Approved By:		\	CAD Dollars		1,115.96

PAGE 01/02

Marmon/Keystone Canada Inc. Aciers Spécialisés

290, Chemin du Tremblay Boucherville QC J4B 5X9

Téléphone : Téléc./Fax :

514-527-9153

450-641-2153 www.marmonkeystone.com

TÉLÉCOPIE / FACSIMILE

Date:	C2/24/2009 Téléc.	
Destinataire/TO:		<u></u>
Expéditeur/FRON	M: ALINE SIMARD	
Confidentialité:		
MONIME CHOESSUS	ONTENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE IS. Toute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement avez reçu la communication par erreur, veuillez nous en informer immédiatement, Nous vous remercions de votre collaboration,	
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<u> </u>	We are transmitting a total number of pages, including this cover sheet. If you do not receive all pages, please contact us immediately.	_
MESSAGE:		
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	# 8241	
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SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHI CHIANA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/6/30

-			<u> </u>						(,	27.11		100001	2008/0/20
			KEYSTONE C	ANADA IN	IC				-	CERT	IFICATE N	O. :2008-	5-9-A	-4	
	.:MN579	<u></u>			-						R NO. :2				
COMM	ODITY:	STAINLE	SS STEEL S	EAMLES	TUBI	IG.	•	·····			E:ASTM			04/TP304L	
COND	ITION: C	OLD FINIS	H/SOLUTION TR	EATED/PIC	KLED / PL	AIN END/O	POLISHE	D 320 GRI	IT		NO. :YT08				
CHEM	ICAL CO	NTENTS	(WT%)		·							1			
ELEMI	ents		С	Mı	1	P	S	T :	Si		Ni	Cr			
SPECIF	ICATIO	N	≤0.035	. <2.	00	€ 0.045	≤ 0.030	- <	1.00		8.0~12.0	18.0~2			
RESUL	TS (PRO	DUCT)	0.026	1.00	5	0.040	0.002		.37		8.11	18.16			
			·			PHYSICA									
ļ	·	•				1		LNISES	· 		 :				
	Dimensio	. —	Bundle No.	D!	Weight	0.2%YS	TS	EL	FL.	ARIN	G FLATT	TENING I		RDNESS	EDDY CURRENT
O.D (inch)	W.T (inch)	Length (feet)	Danas 140.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	. (%). ≥35		TEST		ST		HRB	TEST
(men)	(meny	(toet)				205	2010	-55	_	<u>.</u>		,		≤80	(100%)
Q.500	0.049	20	08-5-9-5	200	433	280	600	59.0		OK	o	ок		70	
					· · · · · · · · · · · · · · · · · · ·										
REMAR	KS:	<u> </u>	!		<u> </u>	1 35/0 1/0	PEDV C	Challer	TIL	ATC TOTAL	E A CATED	L. F. Toron			
		4213/ASN	AE SA213-07			TESTED	AND TH	ekiiri E Test	RES	AL LE STRIE	E MAIEKI	AL DESC YOMBI IA	NOT	ED HEKEL WITH TH	N HAS BEEN
WALLI	HICKN	ESS TOLI	ERANCE AS PE	R ASTM A	269-07	TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT									
IN COM	IPLIANC	E TO NA	CE MR0175-20	02 .								DUCED. I	EXCI	EPT IN FUI	LL, WITHOUT
IC TEST	TO AST	TM A262	PRACTICE E	_		THE WR	TTEN A	PPROVAI	ĹOF	THE	COMPANY	ſ.			
NO WE	ION HEA	M TREAT	MENT:1050°C PERFORMED	X 1.5m/m	in	SHANGHA	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD								
FREE F	ROM MI	erciry	PERFURMED CONTAMINATI	(OM				1				• /	•		
COUNT	RY OF C	ORIGIN: (CHINA	N.			Diamondo								
MILL TI	EST CEP	TIFICAT	E TO EN 10204/	3.1					ı Ì			, .			
INVOIC	E NO: Y	K-08-07-	16		•		MA	NAGER	OF (QUAL	ITY ASSU	JRANCE	DEP	ARTMENT	

Q.C. Reviewed 43.08/19/03



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226



http://www.KaiserAluminum.com

CUSTOMER PO NUMBER: CUST		CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION:							
60-34890 AT/.375			158/734	Seamless Tube/Pi	Seamless Tube/Pipe							
KAISER ORDER NUMB	ER: LINE TIEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:						
201301	001		04/09/2008	F00001897	6061	т6						
WEIGHT SHIPPED:	QUANTITY:		E/L NUMBER:	DIAM/DAF/THRNS:	WOTH:	LENGTH:						
361,000 LB	445.000 (CS 200832				12.000 FT						
SHIP TO:			<u> </u>	SOUD TO:								
MARMON/KEYS 10700 MARMON BOLINGBROOK	DR			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA								

Actual Physical Properties

REPERENCE	DASE	STIGME	VTS (K31)	XTS (KBI)	ETOMG4	HARDNESS	CONTELLACS ESERGI
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A N/A

Chemical Composition (wt%), Aluminum Remainder

Limits	81	Fe	Ca	Ma	Mg	CE	Zn	Ťi	Pb	Bi	. S#	Pa.	Tot	
Maximum Minimum R6299	0.80 0.40 .63	0.70 0.00 ,31	0.15	O.DQ	0.80	0.04		0.15 0.00 .02	NA NA .00	NA NA .00	NA .01	0.05 0.00 .01	0.00	

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.056"; Round 6 AMS-4082N ASTM-BZ10-04 WW-T-700/6F AMS-4082N ASTM-B210-04 WW-T-7 COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Raiser Aluminum Fabricated Products, LLC ('Raiser') hareby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Eaiser's sales acknowledgement form. Any warranty is limited to that shown on Raiser's general terms acconditions of sale. Test reports are on file subject to examination.

Page 1 of 1

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

. 375.058

' 08/28/2008 From: MARMON/KEYSTONE M/R OR 80-67413 . . C P.O.:MNS975

INIT. : JOAN

To: M/K - BOUGHERVELLE (01)



http://www.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 14020 S. COIL PLUS DR UNIT 100 PLAINFIELD, IL 60544

CUSTOMER PO NUMBI	ER: CUS	TOMER PART NUMBER:	PRODUCT DESCRIPTION:						
80_33937	ES	97733 1188X24	1.00 OD X .188 W	1.00 OD X .188 WALL					
KAISER ONDER NUMB	ER: LINE ITEM:	SHIP CATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
9012461	001	01/16/2008	50924 042	6061	T6511				
WEIGHT BHIPPED:	GUANTITY:	BIL NUMBER:	DIAM/DAF/THKINS;	WIDTH:	ENGTH:				
488.000 LB	36.000 PCS	943886			24,000 FT				
SMIP TO:			SOLD TO:						
MARMON-KEYS 10700 MARMON			MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 80440-3080 USA						

Actual Physical Properties

RB FERENCE	#REAG	SMPLE#	UTS (KSI)	YTS (KBI)	telong in 2	HARDNESS	COMPUCT.	SERIO .
XTR069559	0001	001	44.1	39.0	14.3	NA N/A	N/A	N/A
XTR069559	0001	002	44.1	38.8	14.8	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LDCITS	31	Fe	-Çu	Mn	Mg	C#	Zn	Ti	<i>7</i> b	Bd.	Er	Za	Tot	
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA.	AM	NA.	0.05	0.15	
Minimum	0.40		0.15		0.8	0.04			N,X	NA	NA.			

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-06 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Raiser Aluminum Sabricated Products, LLC hereby certifies that metal shipped under this order has been Raiser Aluminum sacricated Fronucts, and nergy terriares that mean suppose when the transfer and in the inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Teat reports are on file, subject to examination.

Frank E. Watson, Quality Assurance Manager

Q1 G; REVIEWED 724

Since Order Number: 9012461

ant Etation

Line Item: DOI

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